

**IPCP Webinar Series: POPs in plastic and monitoring approaches**  
**Part I: Understanding POPs in plastics; 24/25 April 2023**

# Short Introduction to Polymers, Plastics, Additives and other Plastic-related Chemicals

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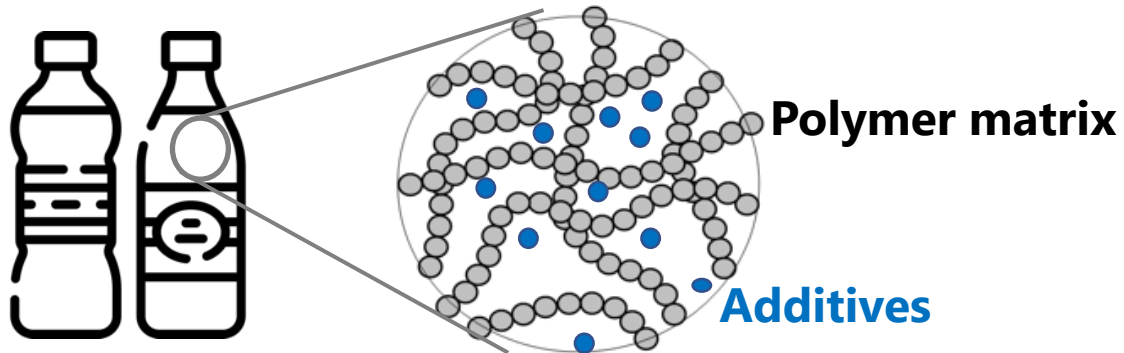


# Content

- What are plastics
- Different grouping of plastics
- Plastics and Their Major Applications
- Different types of plastic additives and their functions

# What are Plastics?

- Greek: *plastikos* = capable of being shaped or moulded
- **Plastics vs. polymers**
  - A **polymer** is a substance or material consisting of very large molecules called macromolecules, composed of many repeating sub-units (vinyl chloride - polyvinyl chloride).
  - **Plastics** are composed of **organic polymers** and **additives** (e.g. plasticisers)

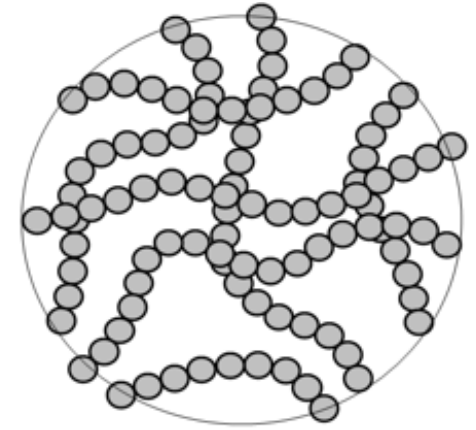


- All plastics are polymers, but not all polymers are plastics.

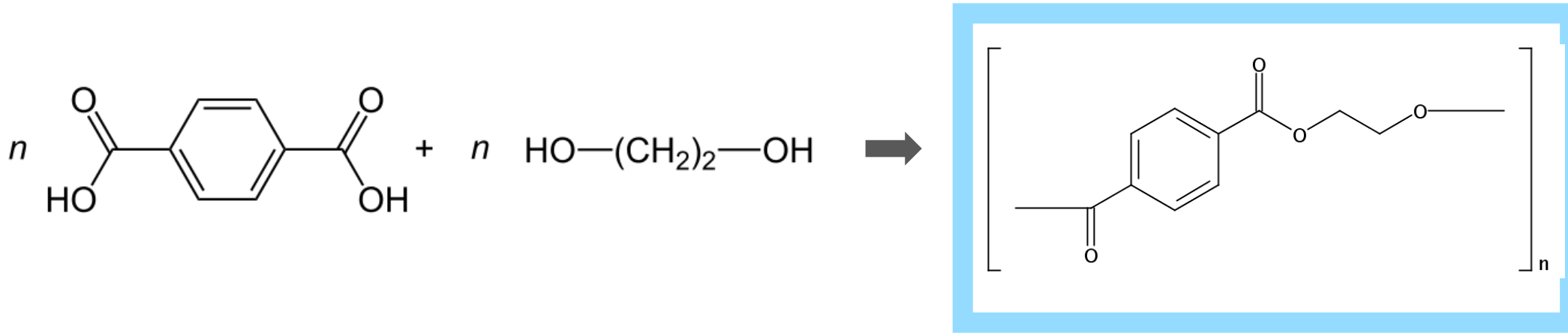
# Different Terminologies Exist for Plastics

**Plastics are generally named after the polymer matrix.**

- **Named after their monomers, e.g.,**
  - *polyethylene* (PE), *polystyrene* (PS), *polyvinyl chloride* (PVC)
  
- **Named after characteristic groups in their repeating units, e.g.,**
  - polyamides (PA) → amide groups,  $R\text{-NH}\mathbf{C}(\mathbf{O})\text{-R}'$  (e.g., Nylon)
  - polyesters (PES) → ester groups,  $R\text{-}\mathbf{C}(\mathbf{O})\mathbf{O}\text{-R}'$
  - polyurethanes (PUR / PU) → urethane groups,  $R\text{-NH}\text{-}\mathbf{C}(\mathbf{O})\text{-O}\text{-R}'$
  
- **IUPAC names after their full chemical structure, e.g.,**
  - $\text{-}[\text{O-CH}_2]_n\text{-}$  → poly(oxymethylene)



## Thus, one plastic may have many names

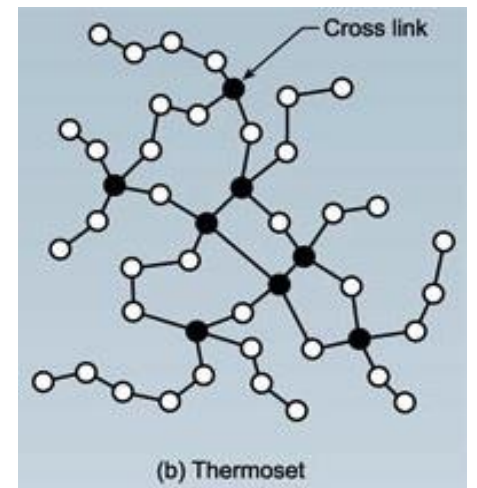
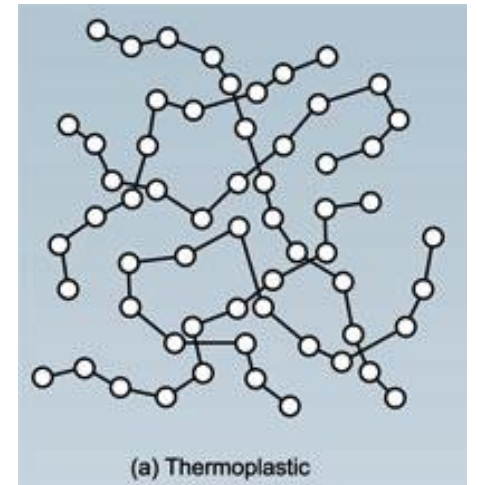


- **Named after their monomers**
  - poly(ethylene glycol terephthalate) → PET, PETP (plastics literature), PETE (recycling)
- **Named after characteristic groups in their repeating units**
  - Polyester → PES (fiber literature)
- **IUPAC names / full chemical structure**
  - poly(oxy-1,2-ethanediylloxycarbonyl-1,4-phenylenecarbonyl)
  - poly(oxyethyleneoxyterephthaloyl)

# Different Grouping of Plastics (1) - according to hardening processes

According to their **hardening processes**:

- **Thermoplastics:** harden through simple cooling of a polymer melt (a physical process) and soften while being heated, e.g.,
  - PE, PP, PVC, ABS, etc.
- **Thermosets:** harden through **chemical cross-linking reactions between polymer molecules**; when heated, they do not soften but decompose chemically at higher temperatures, e.g.,
  - **polyurethane, epoxy**, unsaturated polyesters, amino, allylic resins



# Different Grouping of Plastics (1) - according to hardening processes

Polyurethane (PUR)  
Epoxy resins  
Unsaturated polyester  
Melamine resin  
Vinyl ester  
Silicone  
Phenol – formaldehyde resin  
Urea – formaldehyde  
Acrylic resins

**Thermo-sets**  
(cannot be melted)

**Thermo-plastics**  
(can be melted; & remelted)

Polyethylene (PE)  
Polypropylene (PP)  
Polyvinyl-chloride (PVC)  
Polyethylene Terephthalate (PET)  
Polystyrene (PS)  
Expanded polystyrene (EPS)  
Acrylonitrile butadiene styrene (ABS)  
Styrene-acrylonitrile resin (SAN)  
Polyamides (PA)  
Polycarbonate (PC)  
Poly(methyl methacrylate) (PMMA)  
Thermoplastic elastomers (TPE)  
Polyarylsulfone (PSU)  
Polyether ether ketone (PEEK)  
Polyoxymethylene (POM)  
Polybutylene terephthalate (PBT)

# Different Grouping of Plastics (2) – According to their cost and performance

According to their **cost and performance**:

- **Commodity** (or standard/bulk) plastics: high production at low cost, e.g.,
  - HDPE, LDPE, PP, PVC, PS, EPS, PET
  
- **Engineering** (or technical) plastics: plastics with improved mechanical properties and dimensional stability compared to commodity plastics, e.g.,
  - HIPS, PA, PC, ABS, PPC-ABS, PO-PS, POM-PUR, PBT, PET, POM, PMMA, SAN, etc.
  
- **High-performance** (or specialty) plastics: engineering plastics with even more improved mechanical properties, e.g.,
  - liquid crystal polymers (LCPs), fluoropolymers (e.g., PTFE, PVDF), polyetheretherketone (PEEK).

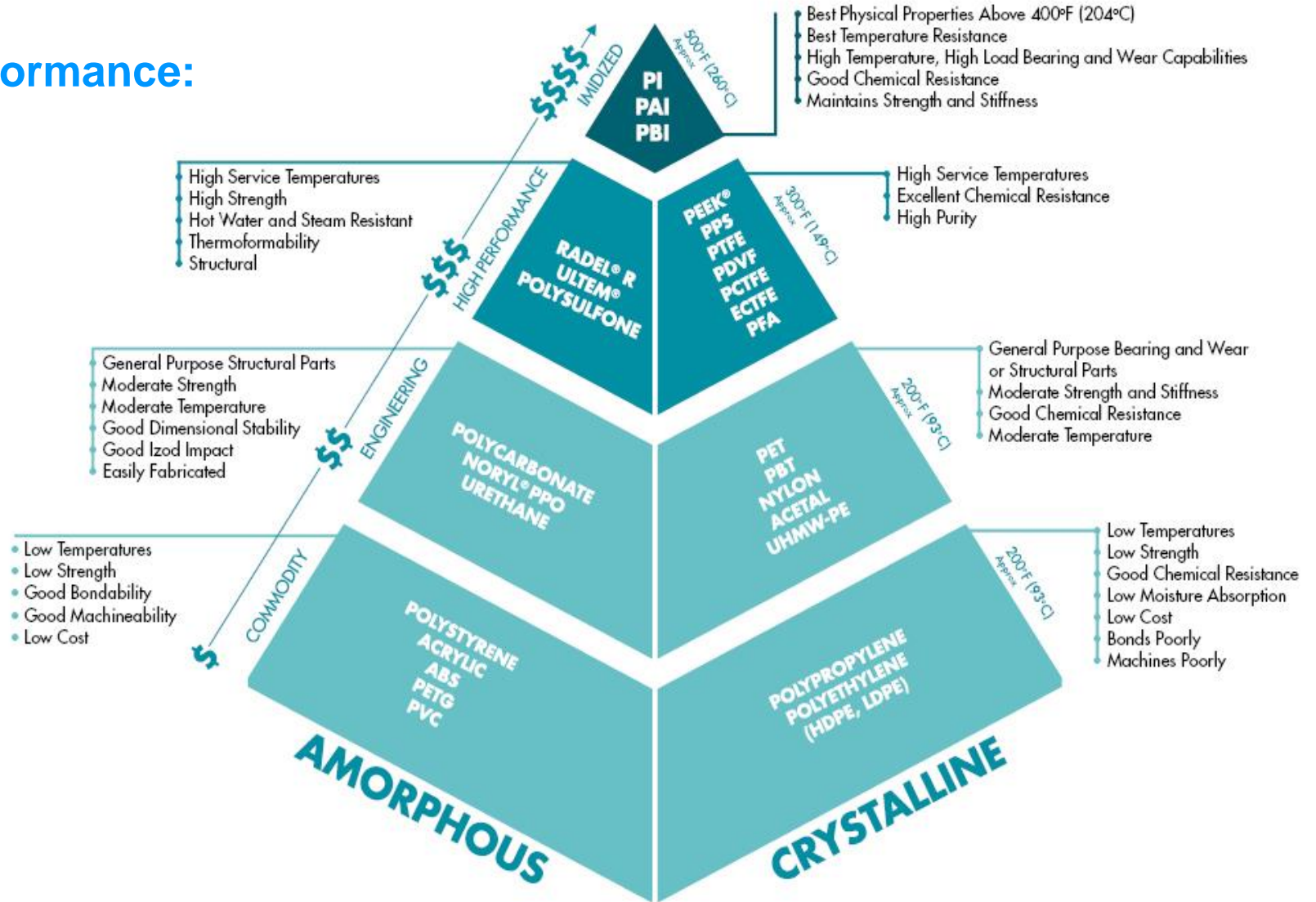
• ABS = acrylonitrile butadiene styrene; EPS = expanded polystyrene; HDPE = high-density polyethylene; HIPS = high impact polystyrene; LDPE = low-density polyethylene; LLDPE = linear low-density polyethylene; PA = polyamide; PBT = polybutylene terephthalate; PC = polycarbonate; PET = polyethylene terephthalate; POM = polyoxymethylene; PMMA = poly(methyl methacrylate); PP = polypropylene; PPO = poly(p-phenylene oxide); PS = polystyrene; PTFE = polytetrafluoroethylene; PUR = polyurethane; PVC = polyvinyl chloride; PVDF = polyvinylidene fluoride; SAN = styrene-acrylonitrile resin; VLDPE = very-low-density polyethylene;



# Different Grouping of Plastics (2) – According to cost and performance

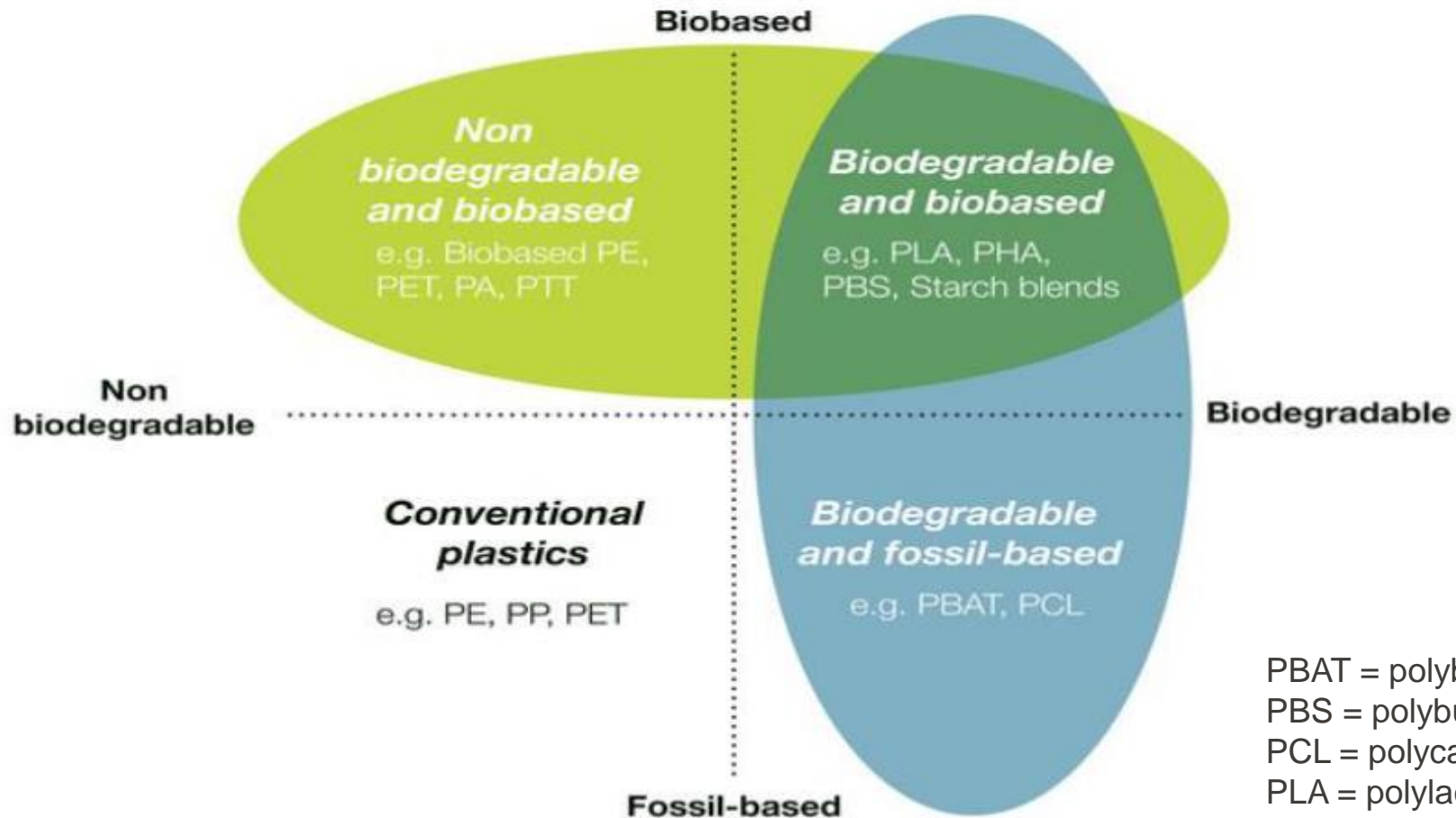
According to their **cost and performance**:

- Every application has unique material-characteristic requirements for temperature, strength, cost, etc.
- IMPORTANT:** The commodity plastics, particularly PE and PP, are low-cost plastics, and are dominant in production and waste generation.



# Different Grouping of Plastics (3) – According to origin of feedstock and biodegradability

- According to the **origin of feedstock: fossil- vs. bio-based plastics**
- According to the **biodegradability: biodegradable vs. non-biodegradable plastics**

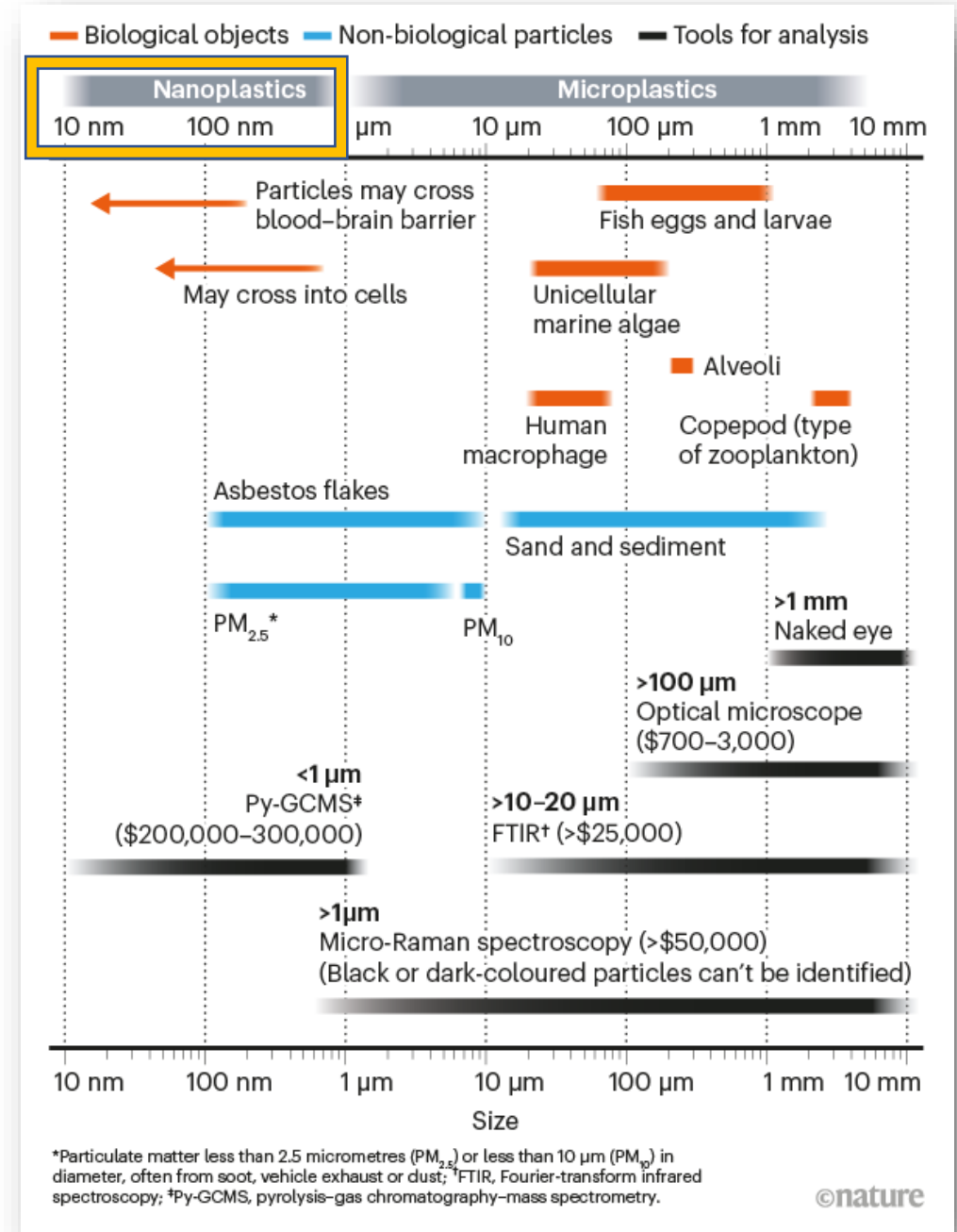
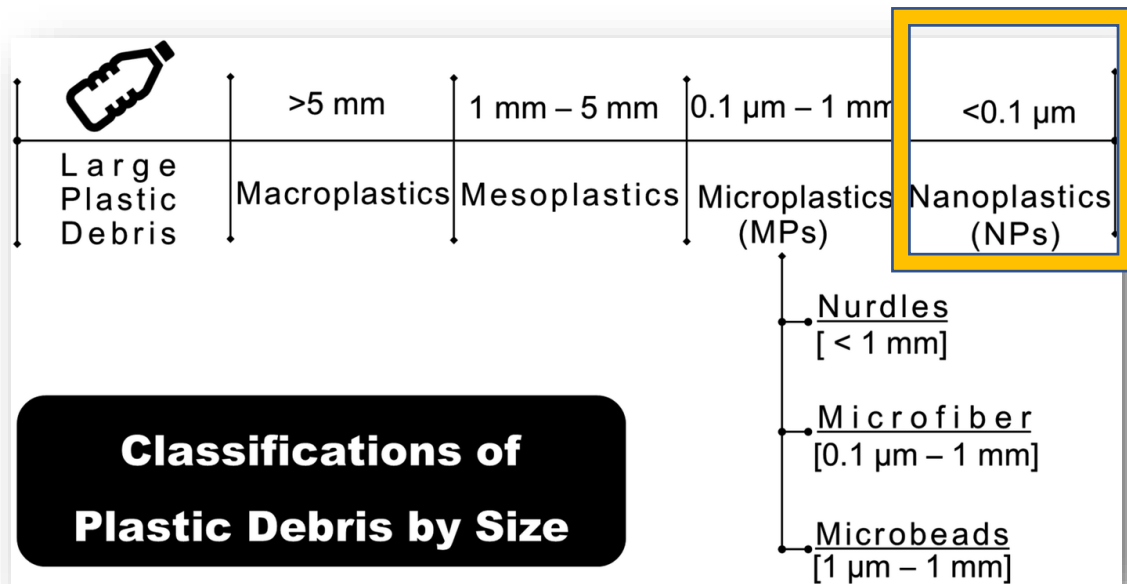


PBAT = polybutylene adipate terephthalate;  
 PBS = polybutylene succinate;  
 PCL = polycaprolactone; PHA = polyhydroxyalkanoate;  
 PLA = polylactic acid; PTT = polytrimethylene terephthalate;

# Different Grouping of Plastics (4) – According to Size

According to their particle size: **macro – micro - nano**

→ No commonly agreed definition on micro- and nano-plastics yet



# Different Grouping of Plastics (5) - According to use pattern

According to their **use patterns**:

- **Single-use vs. non-single-use plastics**



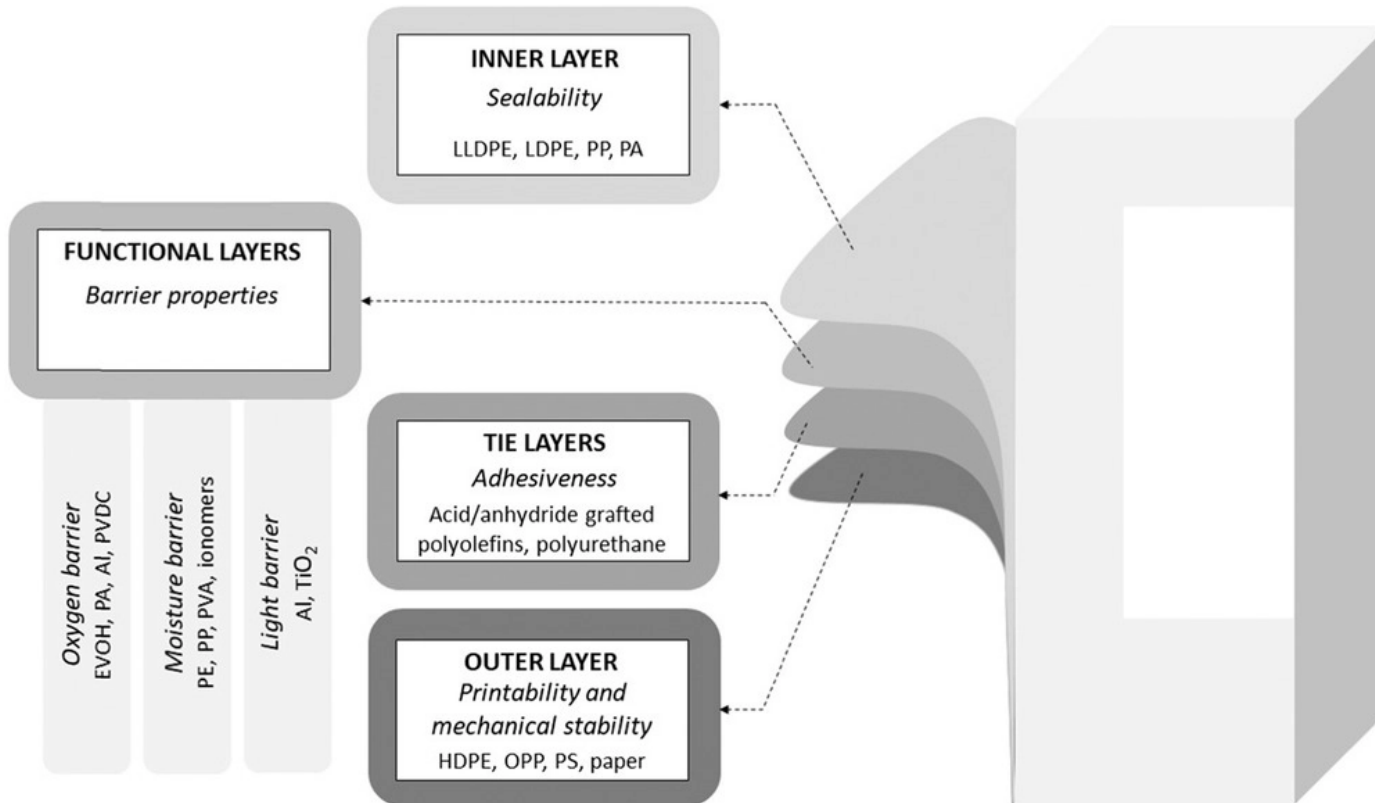
<https://www.theverge.com/2014/6/10/5796310/illinois-bans-plastic-microbeads;>

<https://wedocs.unep.org/bitstream/handle/20.500.11822/33807/ARIC.pdf?sequence=1&isAllowed=y>

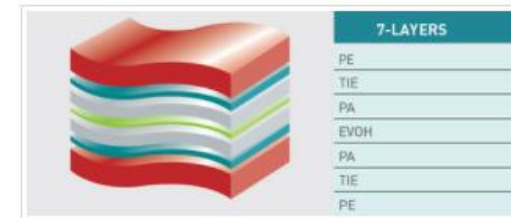
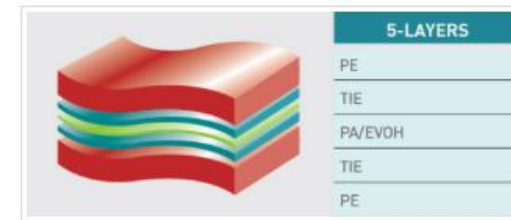
# Different Grouping of Plastics (6) - According to composition

According to their **compositions**:

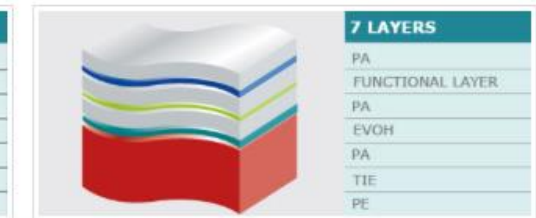
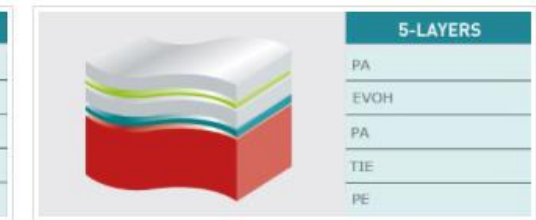
## ■ Single-layer vs. multi-layer (or composite) plastics



Symmetric Structure

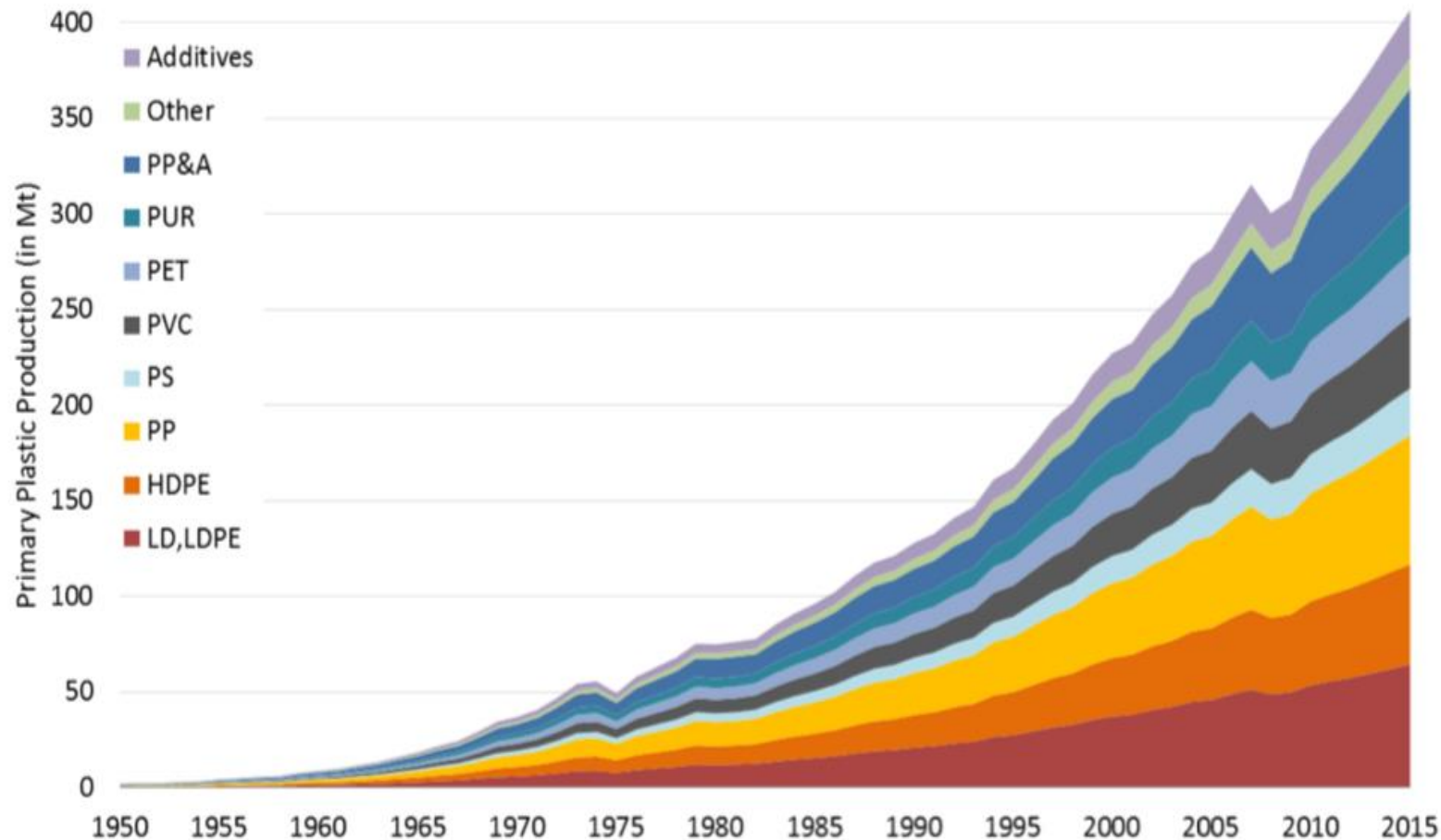


Asymmetric Structure



# Major Plastics and Their Applications

- Commodity plastics (PE, PP, PVC, PS&EPS, PET) = ca. 85–90% of the sum demand
- Engineering and other plastics = ca. 10% of the total demand



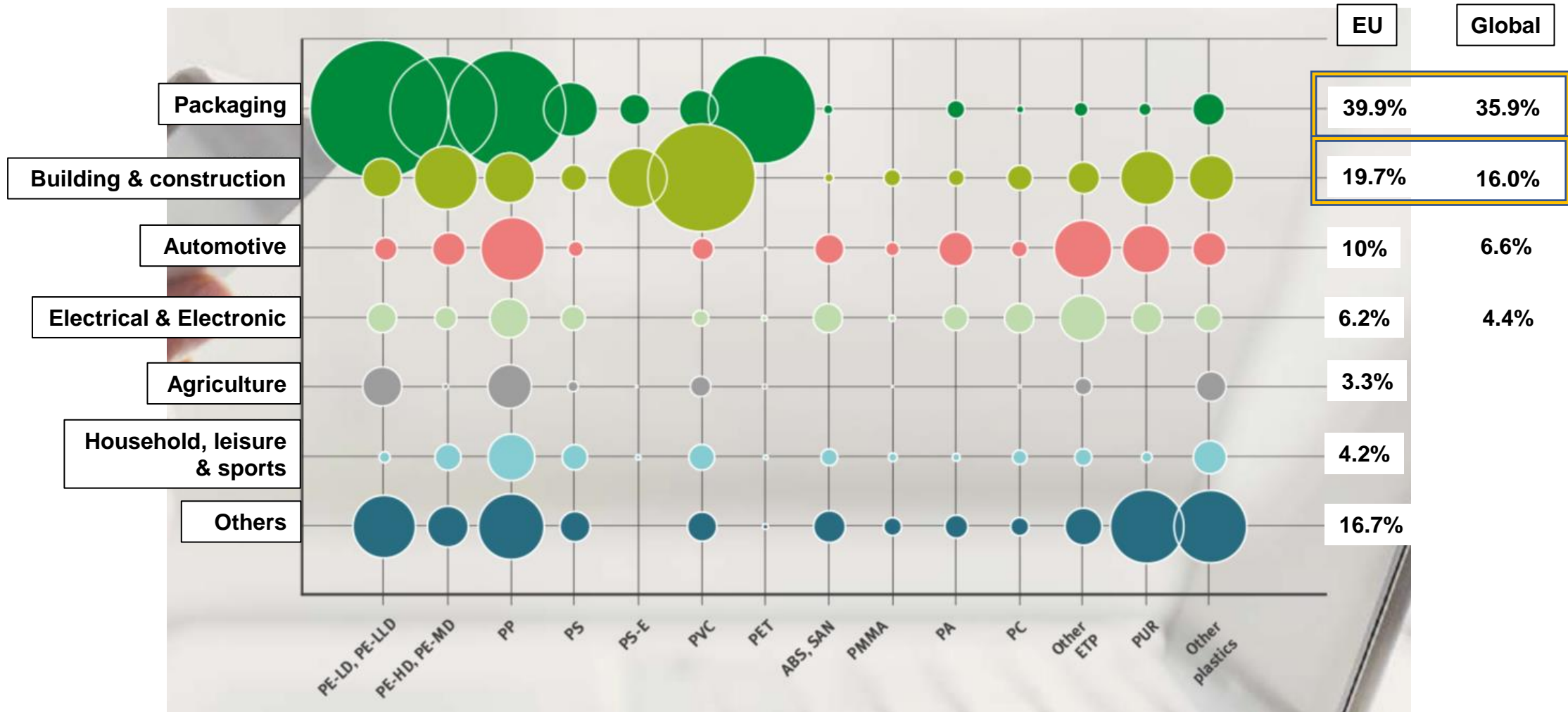
PlasticsEurope

<https://committee.iso.org/files/live/sites/tc61/files/The%20Plastic%20Industry%20Berlin%20Aug%202016%20-%20Copy.pdf>

Geyer et al. (2017)

10.1126/sciadv.1700782

# Major Plastics and Their Applications



# International Resin Identification Coding System & Recyclability












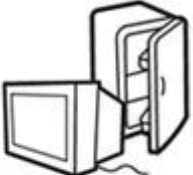


- The ASTM International Resin Identification Coding System (RIC) is a set of symbols appearing on plastic products that identify 6 major plastic resins out of which the product is made. And a seventh category of other plastics.

- The aim was to label plastic for recycling.
- The numbers also indicate general ease of recycling (including **cost-effectiveness**), with 1 and 2 being the easiest and 6 and 7 being very difficult (Hopewell et al. 2009)

Most easily and frequently recycled

Sometimes recycled if a recycler is available to take/gather the plastic

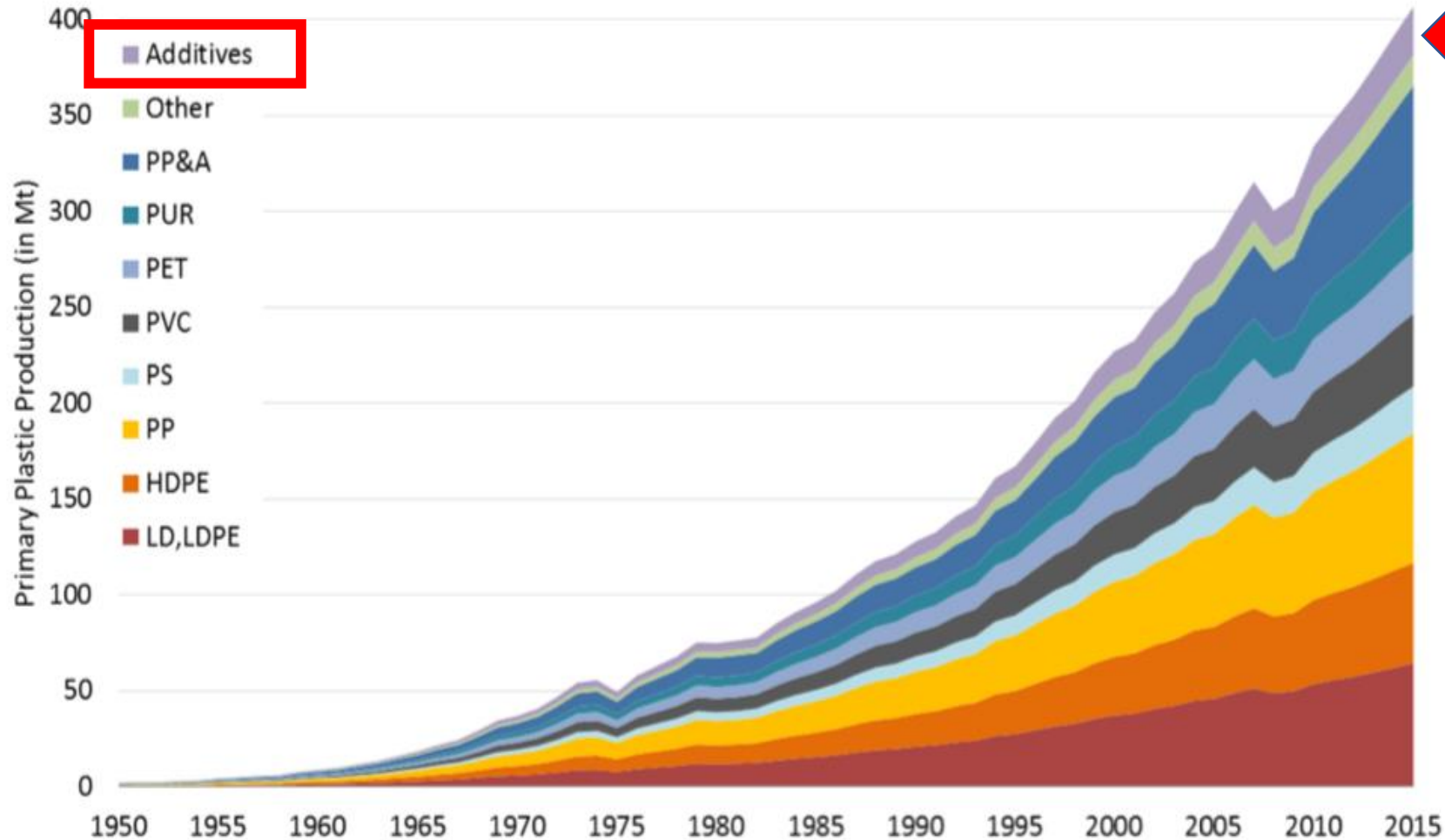
Difficult and normally not recycled

 <p><b>1</b> PETE</p>	 <p><b>2</b> HDPE</p>	 <p><b>3</b> PVC</p>	 <p><b>4</b> LDPE</p>	 <p><b>5</b> PP</p>	 <p><b>6</b> PS</p>	 <p><b>7</b> OTHER</p>
polyethylene terephthalate	high-density polyethylene	polyvinyl chloride	low-density polyethylene	polypropylene	polystyrene	other plastics, including acrylic, polycarbonate, polyactic fibers, nylon, fiberglass
soft drink bottles, mineral water, fruit juice containers and cooking oil	milk jugs, cleaning agents, laundry detergents, bleaching agents, shampoo bottles, washing and shower soaps	trays for sweets, fruit, plastic packing (bubble foil) and food foils to wrap the foodstuff	crushed bottles, shopping bags, highly-resistant sacks and most of the wrappings	furniture, consumers, luggage, toys as well as bumpers, lining and external borders of the cars	toys, hard packing, refrigerator trays, cosmetic bags, costume jewellery, audio cassettes, CD cases, vending cups	an example of one type is a polycarbonate used for CD production and baby feeding bottles
						



# Plastics and Additives

- On average, 4 weight% of plastics consists of additives (Bouwmeester et al., 2015),
- The exact levels can vary considerably (e.g., plasticizers can be up to 70 weight% of PVC)



PlasticsEurope  
<https://committee.iso.org/files/live/sites/tc61/files/The%20Plastic%20Industry%20Berlin%20Aug%202016%20-%20Copy.pdf>

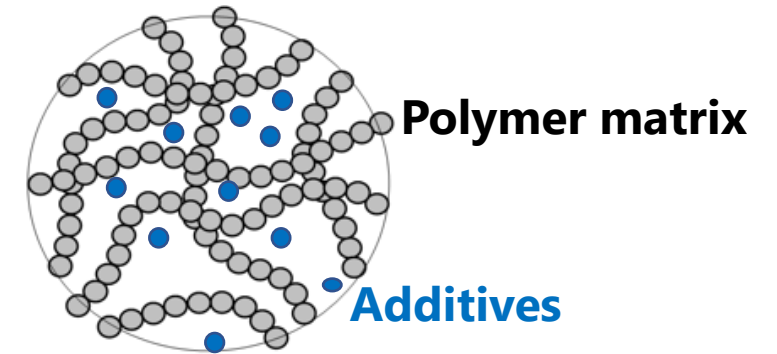
Geyer et al. (2017)  
 10.1126/sciadv.1700782

# Why are plastic additives needed?

Chemical additives are substances added during the manufacturing process of plastic to enhance plastic performances, functionality, resistance against aging or aesthetic properties

## Two major roles of plastic additives

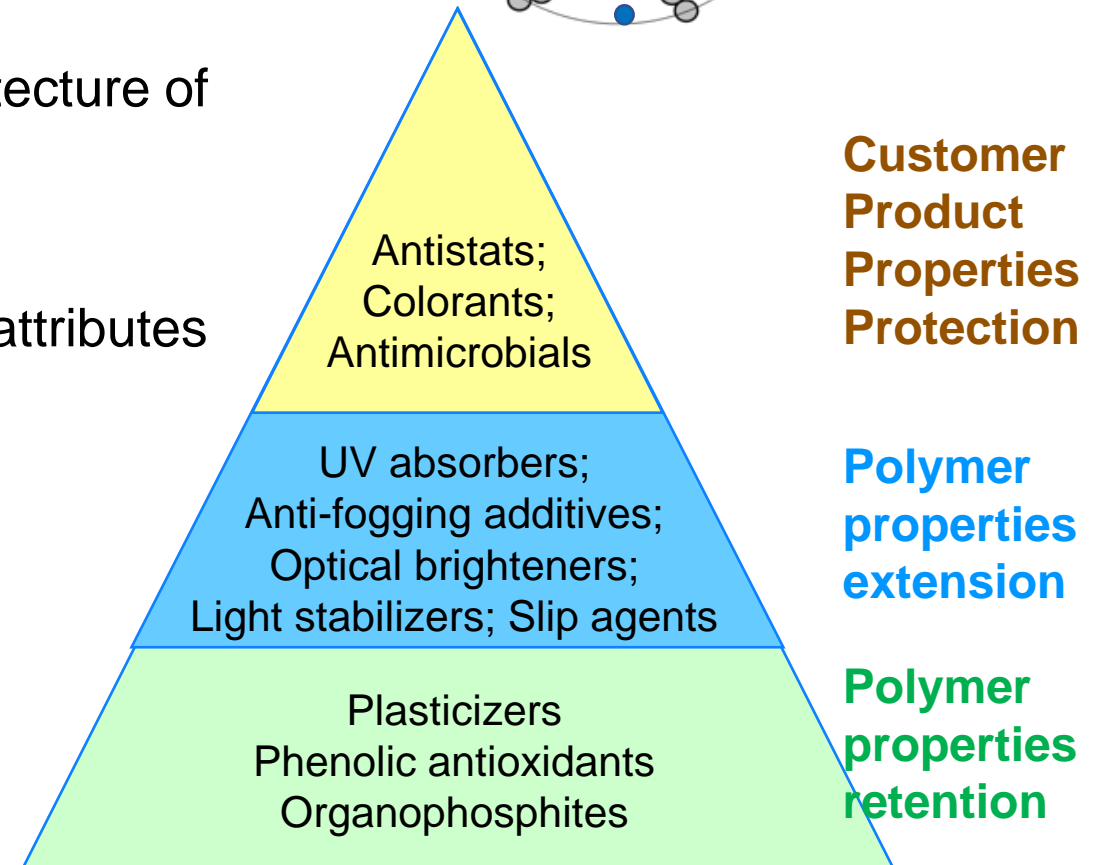
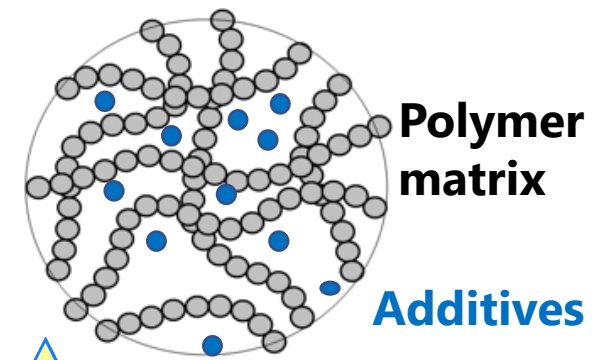
- **A) Stabilization:** to retain the original molecular structure and performance of the polymer under the effect of heat, light, etc.



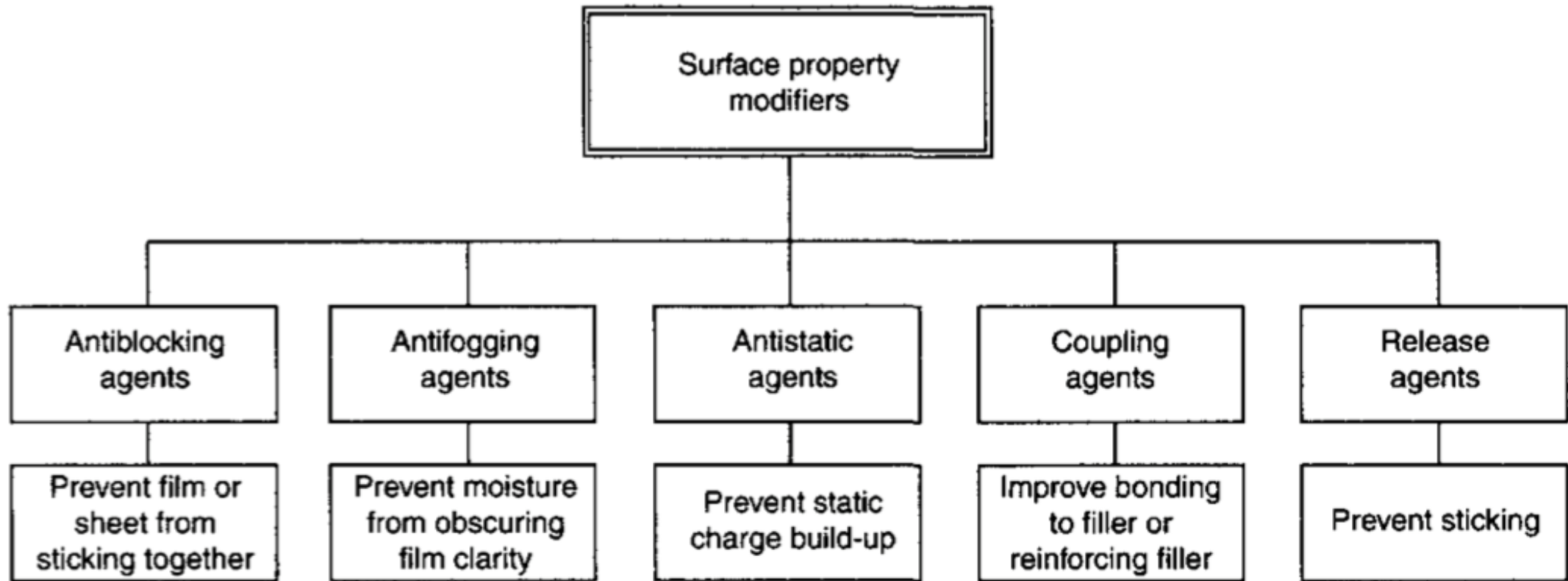
# Why are plastic additives needed?

## Two major roles of plastic additives

- **A) Stabilization:** to retain the original molecular architecture of the polymer under the effect of heat, light, etc.
- **B) Functionalization:** to provide additional functions/attributes to the polymer matrix



# Different Types of Plastic Additives (1)



<https://polymer-additives.specialchem.com/selection-guide/antiblock-agents-selection>

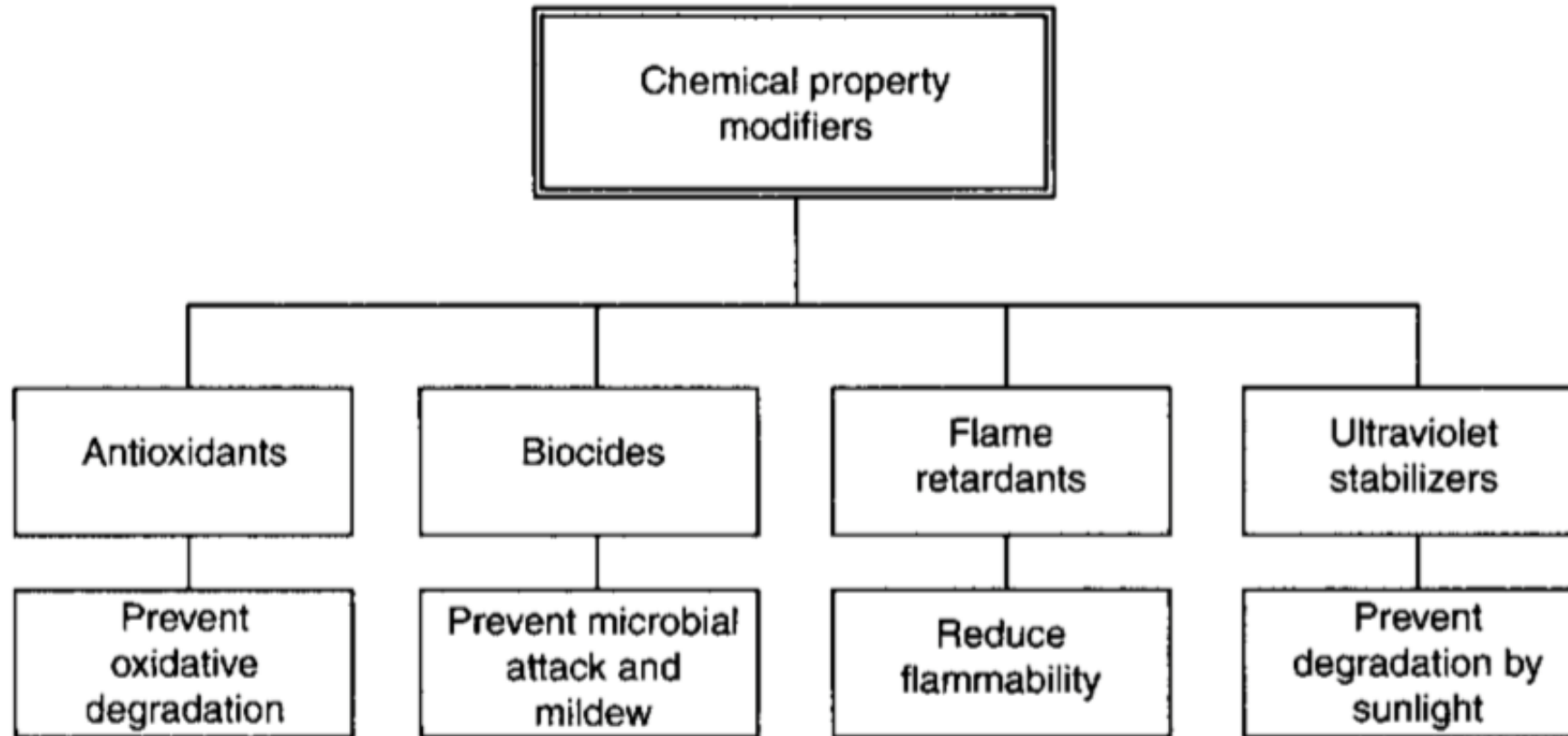
<https://polymer-additives.specialchem.com/product-categories/additives-anti-fogging-agents>

<https://polymer-additives.specialchem.com/selection-guide/antistatic-agents-for-polymers>

<https://polymer-additives.specialchem.com/product-categories/additives-adhesion-promoters-compatibilizers-coupling-agents-compatibilizers>

<https://polymer-additives.specialchem.com/product-categories/additives-release-agents>

## Different Types of Plastic Additives (2)



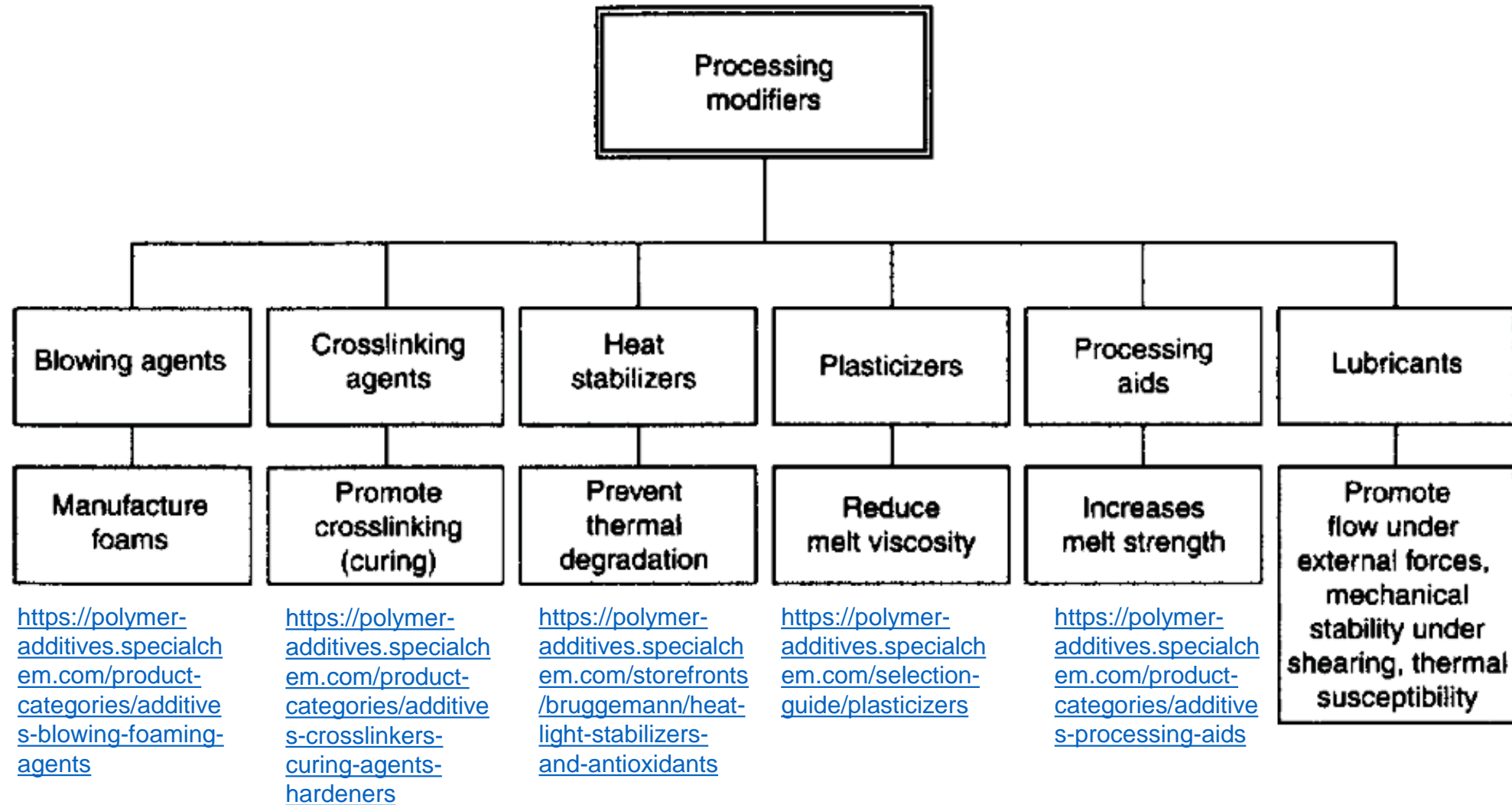
<https://polymer-additives.specialchem.com/product-categories/additives-antioxidants>

<https://polymer-additives.specialchem.com/product-categories/additives-biocides-antimicrobial-agents>

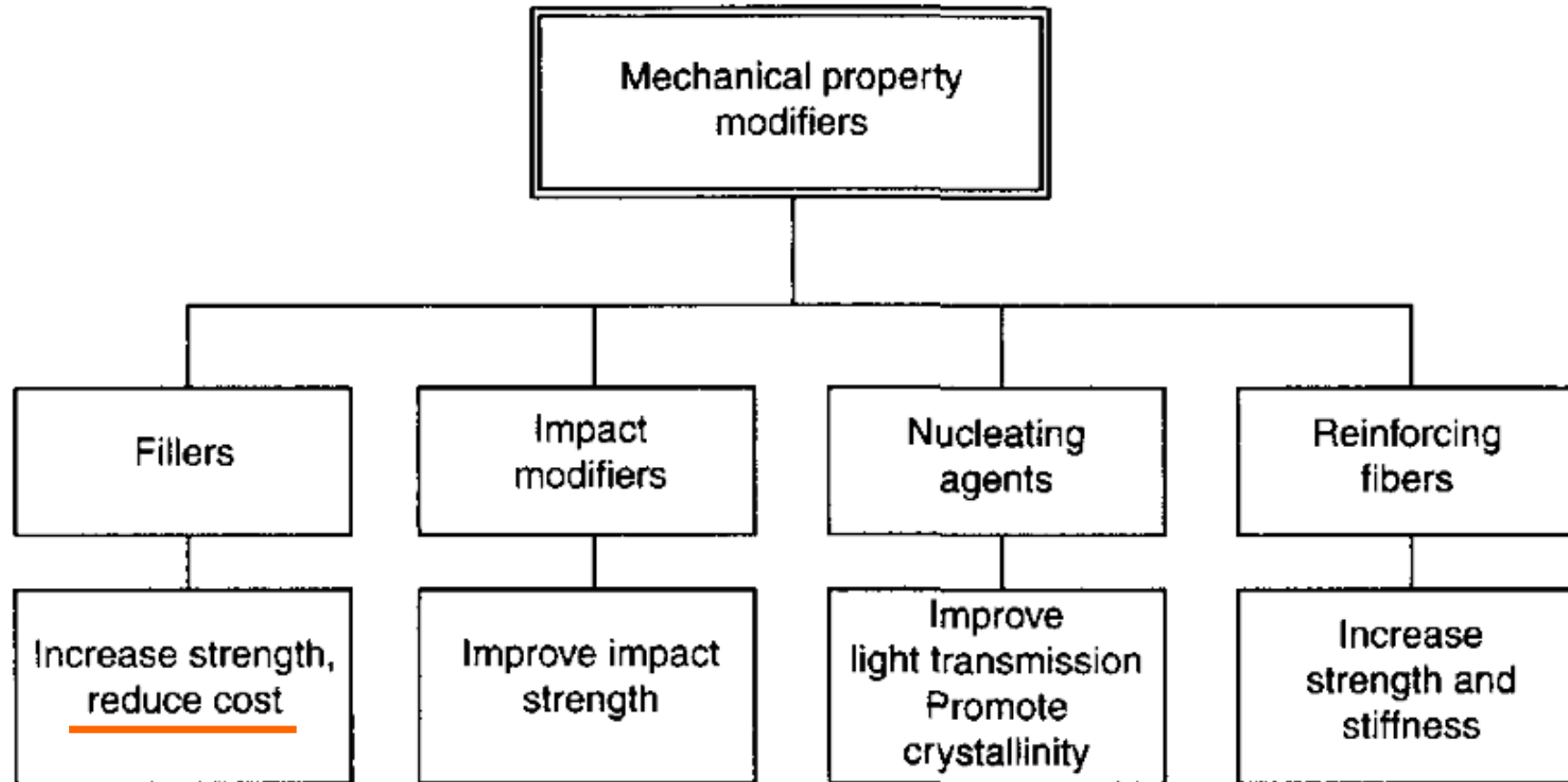
<https://polymer-additives.specialchem.com/channel/flame-retardants>

<https://polymer-additives.specialchem.com/selection-guide/light-uv-stabilizers-selection-for-polymers>

# Different Types of Plastic Additives (3)



## Different Types of Plastic Additives (4)



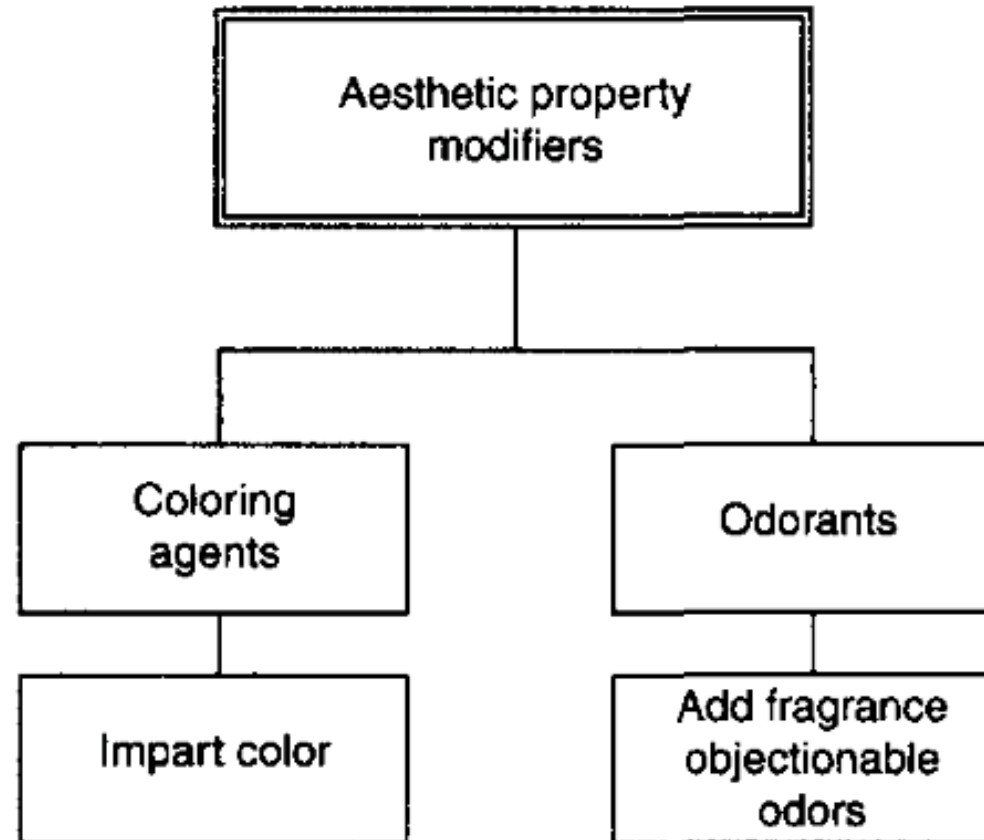
<https://polymer-additives.specialchem.com/product-categories/additives-fillers>

<https://polymer-additives.specialchem.com/selection-guide/impact-modifiers-for-polymers>

<https://polymer-additives.specialchem.com/product-categories/additives-nucleating-agents>

<https://polymer-additives.specialchem.com/product-categories/additives-fibers>

## Different Types of Plastic Additives (5)

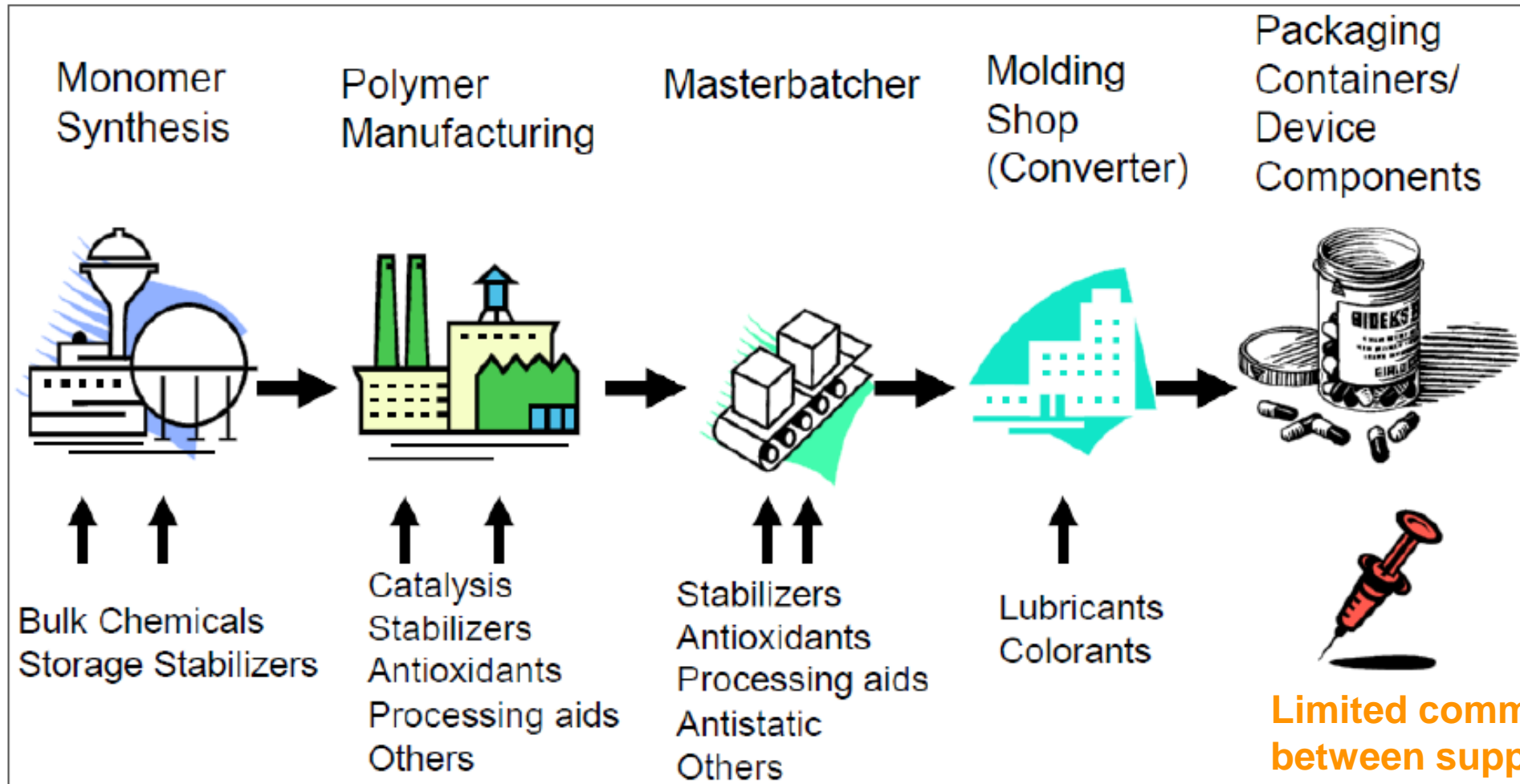


<https://polymer-additives.specialchem.com/selection-guide/pigments-for-plastics>

<https://polymer-additives.specialchem.com/product-categories/additives-deodorants-fragrances>



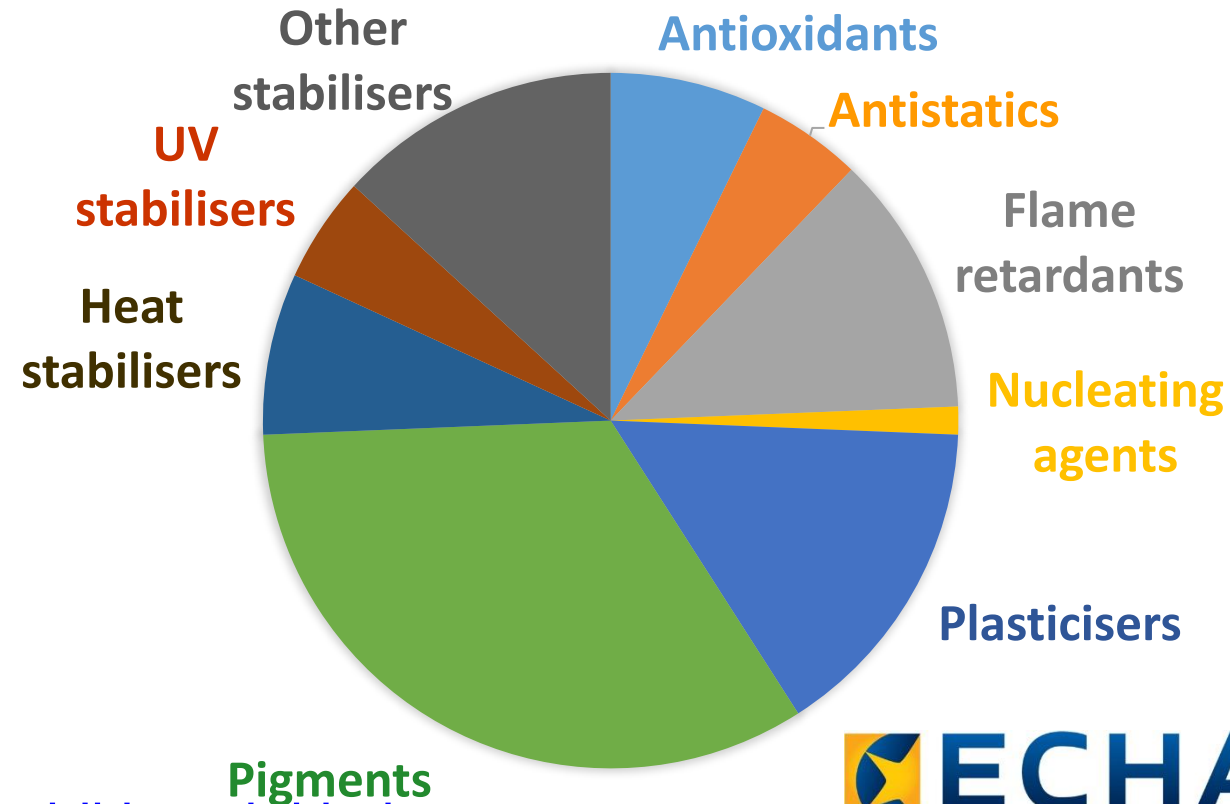
# Additives are Added in Every Step of the Production



**Limited communication between supply-chain actors ...**

# Plastic contain a wide range of chemical additives

- 9 major types of functional additives & pigments (ECHA assessment).
- Plastic frequently contain 6 additives and more; some are hazardous.
- EU: 418 high volume plastic additives (above 100 t/yr).



ECHA Assessment

<https://echa.europa.eu/plastic-additives-initiative>

[echa.europa.eu](https://echa.europa.eu)

# UNEP study on chemicals in plastics contributing to Plastic Treaty Process

IPCP has prepared for UNEP a report on chemicals in plastics with following key findings:

- More than 13,000 chemicals are present in plastics.
- More than 3,200 are chemicals of potential concern (with certain hazard properties considering GHS/CLP).
- Need of a better life cycle management and control.
- Need of non-toxic alternatives for clean material cycles.

Available online at [www.sciencedirect.com](http://www.sciencedirect.com)

**ScienceDirect** Current Opinion in Green and Sustainable Chemistry

<https://doi.org/10.1016/j.cogsc.2021.100513>

**Enabling a circular economy for chemicals in plastics**  
Nicolò Aurisano<sup>1</sup>, Roland Weber<sup>2</sup> and Peter Fantke<sup>1</sup>

## Deep Dive into Plastic Monomers, Additives, and Processing Aids

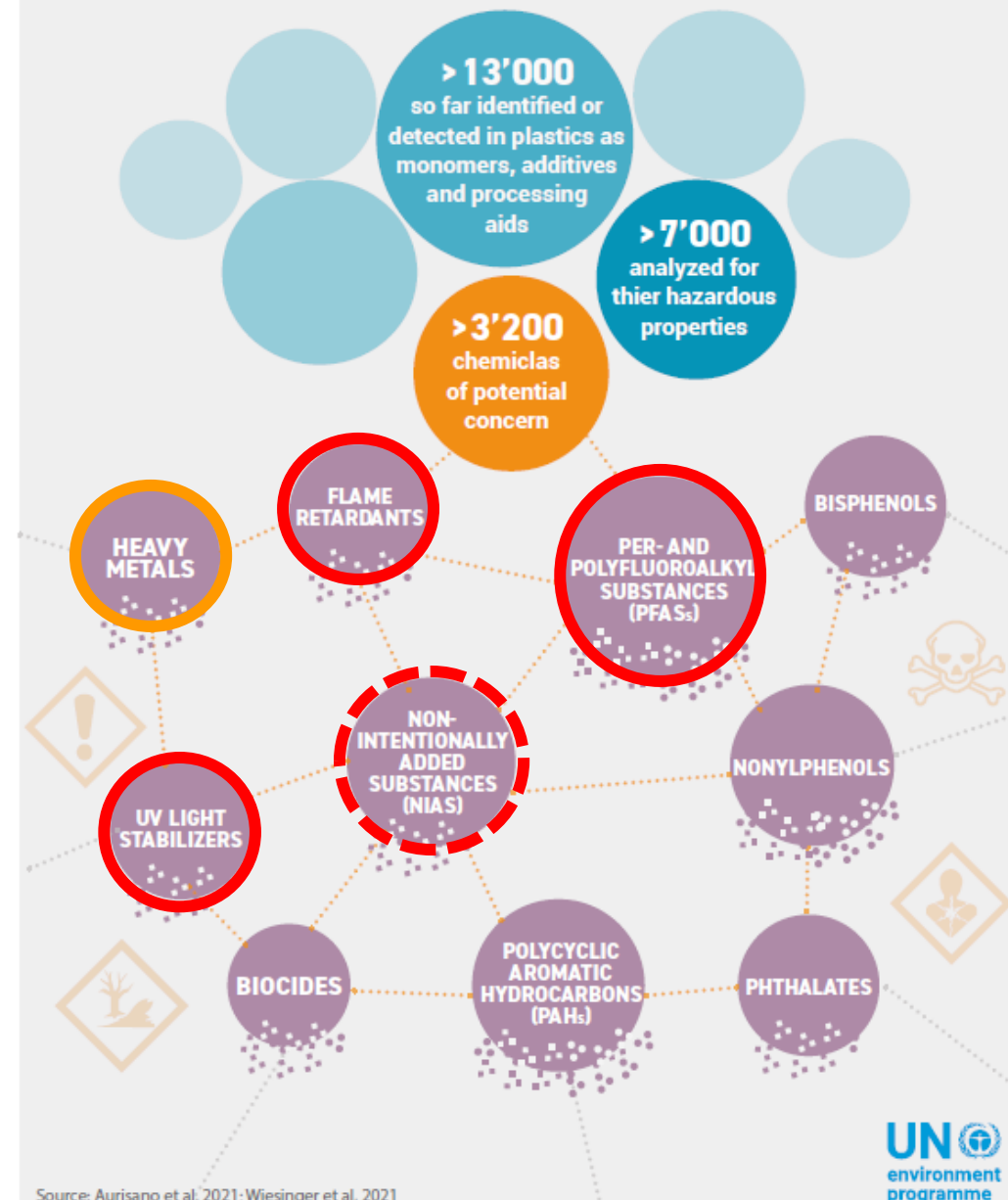
Helene Wiesinger,\* Zhanyun Wang,\* and Stefanie Hellweg

<https://doi.org/10.1021/acs.est.1c00976>

**ENVIRONMENTAL**  
Science & Technology

**IPCP**  
International Panel on  
Chemical Pollution

# CHEMICALS OF CONCERN IN YOUR PLASTICS



# Thank you for your attention !



## More Information

UNEP Plastics Treaty: <https://www.unep.org/about-un-environment/inc-plastic-pollution>

Basel Convention: [www.basel.int](http://www.basel.int)

Stockholm Convention: <http://chm.pops.int/>

Rotterdam Convention: [www.pic.int](http://www.pic.int)

SAICM: <http://www.saicm.org/>

OECD/IOMC: <http://www.oecd.org/chemicalsafety/>

Industry: <https://endplasticwaste.org/>; <http://www.suschem.org/>

Science: [www.ipcp.ch](http://www.ipcp.ch); <https://www.plasticstreaty.org/scientists-declaration/>

NGO: [www.ban.org](http://www.ban.org); [www.ipen.org](http://www.ipen.org); <https://www.ciel.org/>; [www.chemsec.org](http://www.chemsec.org)

**Better-world-links:** <http://www.betterworldlinks.org/>

